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D2512-5
Job Sheet 207149



Part No: D2512-5

Job Qty: 12 pcs

Part Name: Rib



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 2/19/20

Job Tracking No:

Due Date: 3/27/20

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV H SHEET 4 IPP REV:A 12.07.27 AS PER DWG REV:F DD VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup	Run	Workcenter / Supplier	Lead Time	
100	Large Fab - Welded Assy-1	12 pcs	3/27/20	3/27/20	0.00	1.79	Large Fab - 1		
							Large Fab - 10		
							Large Fab - 2		
							Large Fab - 3		
							Large Fab - 4		
							Large Fab - 5		
							Large Fab - 6		
							Large Fab - 7		
							Large Fab - 8		
							Large Fab - 9		
							Large Fab - 11 (Various)		
							Large Fab - 12		
110	QC 5	12 pcs	3/27/20	0.00	0.00		QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		



Container No: S257613



Part: D2512-5

Job No: 207149

Serial No/Batch: S257613

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 02/21/20

Plex 2/19/20 10:47 AM Dart.lajeunesse.marie

120 Packaging 3-1 - Stock - B4B 12 pcs	3/27/20	0.00 0.00	Packaging 3 - 1 - B4B	
			Packaging 3 - 2 - B4B	
			Packaging 3 - 3 - B4B	
			Packaging 3 - 4 - B4B	
			Packaging 3 - 5 - B4B	
			Packaging 3 - 6 - B4B	
			Packaging 3 - 7 - B4B	
			Packaging 3 - 8 - B4B	
			Packaging 3 - 9 - B4B	
			Packaging 3 - 10 - B4B	
			Packaging 3 - 11 - B4B	
			Packaging 3 - 12 - B4B	
			Packaging 3 - 13 - B4B	
			Packaging 3 - 14 - B4B	
			Packaging 3 - 15 - B4B	
			Packaging 3 - 16 - B4B	
			Packaging 3 - 17 - B4B	
			Packaging 3 - 18 - B4B	DAS
			Packaging 3 - 19 - B4B	43
			Packaging 3 - 20 - B4B	9.86
			Packaging 3 - 21 - B4B	
			Packaging 3 - 22 - B4B	
			Packaging 3 - 23 - B4B	
			Packaging 3 - 24 - B4B	
			Packaging 3 - 25 - B4B	
			Packaging 3 - 26 - B4B	
			Packaging 3 - 27 - B4B	
			Packaging 3 - 28 - B4B	
			Packaging 3 - 29 - B4B	
			Packaging 3 - 30 - B4B	
			Packaging 3 - 31 - B4B	
			Packaging 3 - 32 - B4B	
			Packaging 3 - 33 - B4B	
			Packaging 3 - 34 - B4B	
			Packaging 3 - 35 - B4B	
			Packaging 3 - 36 - B4B	
			Packaging 3 - 37 - B4B	
130 QC 21 - SA 12 pcs	3/27/20	0.00 0.00	QC 21 - SA - 21	DAS
			QC 21 - SA - 70	21
			QC 21 - SA - 53	3.27

Part Op 100 - (Fabricate per Drwg) 1- Cut as per dwg D2512
 Descriptions: 110 - QC5- Inspect part completeness to step on W/O
 120 - (Identify as per dwg & Stock Location: _____) LOCATION WA004
 130 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304TS0.750W.065	304 Sq Tube .75X.75X.065W	31.2000 ft (2.6 ea)	100-Large Fab - Welded Assy-1	5186554

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Large Fab - Welded Assy-1	M304TS0.750W.065	31	259	0

Part Specifications

Specifications could not be found.

Entered: _____

Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____		DISPOSITION		DEPARTMENT/PROCESS		QTY Affected :		MRB (QS1042)			
Date : _____		Sequence #:		Cross tube Small Fab Finishing		Eng. (Non-AW) Prod. Eng. Coord. Rec/Store/Packaging		Engineering Water Jet Supplier Quality			
Description Work Order Deviation				Disposition				Completed By			
								Lead hand / Supervisor			
								QC / QA Coordinator			
Root Cause				FAULT CATEGORY							
Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐				Pressure/Forced ☐		Contamination ☐		Power Loss/Surge ☐		Positioned Wrong ☐	
				Bending ☐		Misaligned/off center ☐		Folio/Program ☐		Outside Tolerance ☐	
				Crushing ☐		BOM/Route ☐		Grain Direction ☐		Drawing ☐	
				Cracks ☐		Broken/Damage/Defect ☐		Weld ☐		Finish ☐	
				Crimp/Kink/Ripple/Wave/Twist ☐		Incomplete/Unclear Instructions ☐		Wrong Stock Pulled ☐		Part Lost/Missing ☐	
				Marks/Chatter ☐		Drill Holes ☐		Out of Sequence ☐		Misread ☐	
				Mislabeled ☐		Fit/Function ☐		Off-set/Set-up ☐			
				Other/Details:							